SELF FLARE TUBE FITTINGS

BA3000 SERIES

The BA3000 Series self flare tee shaped adapter is made up of two opposing tube connections and a male pipe thread tee connection. For the tube connections, the OD and wall thickness of the tubes to be joined to the Self Flare fitting will determine the dash size(s) and whether a BA or BAX version of the Self Flare fitting is required for the application.

Standard Features:

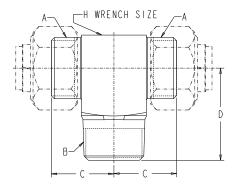
- Tube sizes from -2 (.125 inch) to -32 (2.00 inch)
- Machined from steel bar stock
- Dash 4, 6 and 8 jump sizes are available
- BAX3000 adapters available for applications with heavy wall tubing
- •Includes swivel tube nuts and Self Flare sleeves

Standard Materials:

- Steel construction
- Black oxide finish on fitting body and tube sleeves
- Zinc plated, steel swivel tube nuts

CAUTION

- System operating conditions and maximum pressures dictate tubing requirements. LDI Self Flare fittings require matching the tube connection on the adapter to the tube wall thickness selected for the application.
- Fully annealed and cleaned tubing is preferred. Consult factory for applications that require alloy tubing or tube wall thicknesses that exceed published limits for BA and BAX tube connections.





BA3000 Series (inches)						
Part No.	Tube OD	А	B (NPTF)	С	D	н
BA3000-2	1/8	5/16-24	1/8-27	0.63	0.72	7/16
BA3000-3	3/16	3/8-24	1/8-27	0.63	0.72	7/16
BA3000-4	1/4	1/2-20	1/8-27	0.69	0.78	1/2
BA3000-4-4-4	1/4	1/2-20	1/4-18	0.75	1.09	9/16
BA3000-5	5/16	9/16-18	1/8-27	0.78	0.78	9/16
BA3000-6	3/8	5/8-18	1/4-18	0.78	1.09	5/8
BA3000-6-6-6	3/8	5/8-18	3/8-18	0.84	1.22	3/4
BA3000-8	1/2	3/4-16	3/8-18	0.88	1.22	3/4
BA3000-8-8-8	1/2	3/4-16	1/2-14	0.97	1.47	7/8
BA3000-10	5/8	7/8-16	1/2-14	0.97	1.47	7/8
BA3000-12	3/4	1 1/16-16	3/4-14	1.08	1.59	1 1/8
BA3000-14	7/8	1 3/16-16	3/4-14	1.13	1.69	1 1/4
BA3000-16	1	1 5/16-16	1-11 1/2	1.27	1.97	1 3/8
BA3000-20	1 1/4	1 5/8-16	1 1/4-11 1/2	1.63	2.38	1 3/4
BA3000-24	1 1/2	1 15/16-16	1 1/4-11 1/2	1.75	2.63	2
BA3000-32	2	2 1/2-12	2-11 1/2	2.00	3.00	2 1/2

